

<b>Modificationcard for: EGP 901 OL Primesetter 74,</b>	<b>Part No. : 161672</b>
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Rev.nr.: 01

Print Date: 08-11-02

<b>DATE</b>	<b>Lev.</b>	<b>+</b>	<b>Tekst (DK).</b>	<b>Description (Eng. Tekst).</b>
001-12-99	1		Første serie med Celis elektronik i dry endeplade ellers som 161470 niv 31	First series with new computercontrol placed in the receiving basket area. Other features as 161370 level 31
23/3-00	2	+	Nye rustfri guides 324697 i bund af pladeracks samt crossover act-stab samt stab-wash skruet fast med 12mm stag 136224 i udgang act,stab. Øverste indgangsvalse i DEV til plade forsynet med 1"belastningsvalse med O-ringe	New stainless guides 324697 in bottom of plateracks, crossover act-stab and stab-wash screwed with 12mm spacer 136224 in outlet act,stab. Upper inlet roller in DEV rack for plate feed from conv. fitted with 1" Load roller with O-rings
19/4-00	3	+	Øverste plade indgangsvalse fix 1 1" PU, øverste indgangsvalse stab+wash 2 1" Soft rubber. Upper guide wash 2 ændret til 117588	Upper inlet roller for plate in Fix 1 rack 1" PU, upper inlet roller stab+wash 2 1" soft Rubber. Upper guide wash 2 changed to 117588
4/05-00	4	+	Sort tape på forplade ved feed sensor. Nederste indgangsvalse dry ændret fra blød gummi til PU	Black tape on dev endplate at Feed sensor. Lower inlet roller in dry rack changed from soft rubber to PU
23/3-00	5		CPU print 305110 med 5 pol stik til panel – conv.tilslutning samlet i et 16 pol stik	CPU Board 305110 with 5 pin plug for controlpanel. Connections for conveyor in one 16 pin plug.
22/05-00	6	+	Køleplade på TIP145 powertransistor for drivmotor	Heatsink on TIP145 powertransistor for drivemotor
21/8-00	7	+	Antal ribber 324697 i pladeracks nedsat fra 27stk til 18 stk for mindre friktion	Number of guides 324697 in racks reduced from 27 pc. To 18 pc pr rack to reduce friction.

22/9-00	8	+	Forsynet med MK3 elektronik CPU 305116 Panel 305316 Software 2,0 eller højere Kan køre speedway kommuinkation	MK3 electronics CPU 305116 Panel 305316 Software 2,0 or higher Uses Speedway communication
15/11-00	9	+	Nyt Wash1 rack 236217 med øverste udgangsvalse 1" blød gummi vippet 30grader mod dry Udgangs guide blad 324708 Øverste crossoverguide 324714 bortfalder Indgangsguide Act 324787 Act rack 79/24 drivaksel tandhjul Stab rack 78/24 drivaksel tandhjul Outletguide Act, Stab 324773 m.hul inletguide Stab, Wash2 324776 m.hul	New wash 1 rack 236217 with 1" soft rubber upper outlet roller for plate. The roller is tilted 30degrees towards dryer. Outletguide blade 324708 Upper crossoverguide 324714 not used any more. Inletguide ACT 324787 Act rack 79/24 gearwheels on drive axle Stab rack 78/24 gearwheels on drive axle Outletguide Act, Stab 324773 with id hole inletguide Stab, Wash2 324776 with id hole
9/1-01	10	+	Sikring F5 til motor ændret til 6.3A træg nr. 8909  R92 forbundet til Q14 kortsluttet R129 forbundet til Q15 kortsluttet For at få mere moment og speed på conv. motor (bruges sammen med IRF610 transistor) ændret 7/12-00	Fuse F5 for drive motor changed to 6,3A slow part no. 8909  R92 connected to Q14 short circuited R129 connected to Q15 short circuited To obtain more conveyor motor speed and tourque Changed 7/12-00
19/01-01	11	+	Jumper til strømbegrænser fjernet (SW4 og SW5 ) og strømbegrænser R123, R126 justeret til max. (fuldt med uret). Motor Speed kontrolleret min. 24-27 RPM og 40-44RPM	Jumper for currentlimiter removed (SW4 and SW5) and current limiter R123 and R126 adjusted to max ( fully clockwise) Motor speed min 24-27 RPM and 40- 44RPM
19/01-01	12	+	U43 Pin 2-3 kortsluttet for hurtigere conv. motor speed	U43 Pin 2-3 shortcuted for faster conv. motor speed
28/05-01	13	+	For at undgå brun stribe 50-60mm fra forkant: Belastningsvalse med O-ringe på udgangsvalse act+stab fjernet igen. Tandhjul på øverste udgangsvalse act-stab-wash2 fjernet. Øverste indgangsvalse Stab+wash2 i pladetransporten ændret til 1" rustfri valse 136494 i leje 217185 som holder valsen nede. For at undgå lys stribe 130mm fra forkant:	To prevent brown stripe 50-60mm from leading edge: Load roller with O-rings on output roller act+stab removed again. Gearwheels on upper outlet roller act- stab-wash2 removed Upper inlet roller Stab+ wash2 in the plate transport changed to 1" stainless steel roller 136494 in offset bearing 217185 to prevent the roller moving up. To prevent bright stripe 130 mm from leading edge:

			Sprøjteplade 136063 genindført Vædskeniveau act = 50mm Stab = Wash2 = 80mm	Splash guard 136063 used again. Liquid level act 50 mm Stab= wash 2 =80mm. Act time 15 sec.
4/10-01	14	+	En modstand på 68 Kohm monteres parrallelt over R108 som er på 10 Kohm. Senere bliver R108 ændret til 8,87 Kohm For at undgå at drivmotoren stopper hvis forsynings spændingen er høj ( f.eks 237V og trafo står på 208v). tekn. info #34	A resistor 68Kohm connected parrallel to R108 which is 10Kohm. Later R108 is changed to 8.87Kohm. Problem were drive motor stopping occasionally at high supply voltage. (E.g. input 237V. and trafo connected for 208V)