

Modificationcard for: EG 751 f. Dolev 4press	Part No. : 315810
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Rev.nr.: 01

Print Date: 15-11-02

DATE	Lev.	+	Tekst (DK).	Description (Eng. Tekst).
01-06-00	1		Første serie med Celis elektronik i dry endeplade CPU print 305110 med 5 pol stik til panel – conv.tilslutning samlet i et stik. Nyt panel m 5 bens stik Racks 315816, -26, -36 Udgangsguide wash rack 117588	First series with new computer control placed in the receiving basket area. CPU Board 305110 with 5 pin plug for control panel. Connections for conveyor in one plug. New panel with 5 pin plug Racks 315816, -26, -36 Outlet guide wash rack 117588
20/06-00	2	+	Dry rack flyttet helt hen til skilleplade.Udgangsguide wash rack med 217144	Dry rack moved close to dividing plate. Outle tguide wash rack 217144
01/09-00	3		Racks med sorte tandhjul	Black gear wheels in racks.
22/9-00	4		Forsynet med MK3 elektronik CPU 305116 Panel 305316 Software 2,0 eller højere	MK3 electronics CPU 305116 Panel 305316 Software 2.0 or higher
4/10-00	5		Nederste 17/8” valse i R43 17/8 rack sænket for at få bedre transport (kontakt til 1” valse) Nu ved at skære af leje, senere rettes rackside	Lower 1 7/8” roller in R43 1 7/8 rack lowered to obtain better transport. First machine by cutting of bearing later rack side is corrected.
23/10-00	6	+	1” valse pos 76-000 ændret til blød gummi for bedre kontakt med 1 7/8” valse	1” roller position 76-000 changed to soft rubber to get better contact to 1 7/8” roller
7/12-00	7	+	R92 forbundet til Q14 kortsluttet R129 forbundet til Q15 kortsluttet For at få mere moment og speed på conv. motor (bruges sammen med IRF610 transistor)	R92 connected to Q14 short circuited R129 connected to Q15 short circuited To obtain more conveyor motor speed and tourque
5/3-01	8	+	Dev , Fix, Wash rack For at forbedre transport (Fuji): Guide 32-000 i udgangssiden vendt med buet del opad. Valse 74-000 flyttet 2,5mm mid rack midte (bearing 217185 eller rackside rev. C med firkant hul 9x13 ved outlet)og trækkes af lang D1 aksel m. 16T 65270 tandhjul. Se Tek.Info nr. 31	Dev., Fix. and Wash rack To improve transport (Fuji) Guide 320-000 at output side turned around with straight aprt downwards Roller 74-000 moved 2.5mm closer to middle of rack (bearing 217185 or rack side rev. C with square hole 9x13 at outlet). Roller fitted with long D1 axle and 16t gear 65270.

18/6-01	9		Blæsekanal 316698 med 3x1000W varmelegeme 305148. 1, 2 eller 3Kw forbundet iflg diagram	Blower channel 316698 with heating element 3x1000W 305148, 1, 2 or 3Kw connected according to diagram
11/12-01	10	+	Gennemløbskontrol med udgangssensor	Film transport control with outletsensor
4/10-01	11	+	En modstand på 68 Kohm monteres parrallelt over R108 som er på 10 Kohm. Senere bliver R108 ændret til 8,87 Kohm For at undgå at drivmotoren stopper hvis forsynings spændingen er høj (f.eks 237V og trafo står på 208v). tekn. info #34	A resistor 68Kohm connected parrallel to R108 which is 10Kohm. Later R108 is changed to 8.87Kohm. Problem were drive motor stopping occasionally at high supply voltage. (E.g. input 237V. and trafo connected for 208V)
24/10-01	12	+	Kabelsæt til dry relæer 305349 skal monteres ekstra flex 809110 ved spadsko. Trafo, to hvide ledninger forsynes med flex 809101. Hullerne i motorkassen til ekstra motor aksler lukkes med gummitylle 9160	Cableset for dryer relays 305349 fitted with extra flex 890110 at spade connectors. Trafo, the 2 white wires fitted with flex 809101. Holes in motor box for extra motoraxles closed with grommet 9160
1/5-02	13		3-Fase relæ print 305219/305296, erstattet med 1-fase relæ print 305297 + 13 konnektorer for tørrer sektioner. 8489 + 8490 Interconnection diagram 6361 + 6359	3-Phase relay PCB. 305219/305296 replaced with 1-phase relay PCB 305297 + 13 connector for dryer sections. 8489 + 8490 Interconnection diagram 6361 + 6359
12/08-02	14	+	Nyt CPU PCB MK4 305216 med feedback på conv. motor styring	New CPU PCB MK4 305216 improved conveyor motor control with feedback
16/08-02	15		Dry rack med blåt 78T tandhjul for bedre transport af lange film	Dryer rack with blue 78T gearwheel to optimize transportation of long films
12/11-02	16		Drain system med silicone slanger uden spændebånd	Drain system with silicone hoses, no hose clamps fitted