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| <b>Modificationcard for: EG 751PCB flat front</b> | <b>Part No. : 315815 /<br/>315821 / 315732</b> |
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| <b>DATE</b> | <b>Lev.</b> | <b>+</b> | <b>Description (Eng. Tekst).</b>  |
|-------------|-------------|----------|---|
| 01-06-00    | 1           |          | First series with new computercontrol placed in the receiving basket area.<br>CPU Board 305110 with 5 pin plug for controlpanel. Connections for conveyor in one plug. New panel with 5 pin plug<br>Racks 315816, -26, -36<br>Outletguide wash rack 117588  |
| 20/06-00    | 2           | +        | Dry rack moved close to dividing plate.<br>Outletguide wash rack 217144   |
| 01/09-00    | 3           |          | Black gearwheels in racks.  |
| 22/9-00     | 4           |          | MK3 electronics<br>CPU 305116 Panel 305316<br>Software 2,0 or higher  |
| 4/10-00     | 5           |          | Lower 1 7/8" roller in R43 1 7/8 rack lowered to obtain better tranport.<br>First machines by cutting of bearing, later rackside will be corrected.   |
| 23/10-00    | 6           | +        | 1" roller pos 76-000 changed to soft rubber to get better contact to 1 7/8" roller  |
| 5/3-01      | 7           | +        | Dev , Fix, Wash rack<br>To improve transport<br>Guide 320-000 at output side turned around with straight aprt downwards<br>Roller 74-000 moved 2,5mm closer to middle of rack (bearing 217185 or rackside rev. C with sqare hole 9x13 at outlet). Roller fitted with long D1 axle and 16t gear 65270. |
| 22/03-01    | 8           | +        | New crossover Dev to fix using topguide chassis 129482 with 3 pc 10mm spacers.<br>Fix inlet guide blade 324792  |
| 22/03-01    | 9           | +        | New blower channel 305699 using 2 heating elements. No rubber lips on dividingplate   |
| 22/03-01    | 10          | +        | Dryer rack 315409 rackside without vent. Holes. PU rollers. 5 rollers on top side of film omitted   |
| 22/03-01    | 11          | +        | Temp hysteresis changed in mechsetup file, will be changed back with software 2.09  |
| 4/10-01     | 12          | +        | A resistor 68Kohm connected parrallel to R108 which is 10Kohm.<br>Later R108 is changed to 8.87Kohm.<br>Problem were drive motor stopping occasionally at high supply voltage. (E.g. input 237V. and trafo connected for 208V)  |
| 24/10-01    | 13          | +        | Cableset for dryer relays 305349 fitted with extra flex 890110 at spade connectors. Trafo, the 2 white wires fitted with flex 809101. Holes in motor box for extra motoraxles closed with grommet 9160  |

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| 20/3-02   | 14 | + |  | Dev rack with topguide chassis 129482<br>Fix rack with Wet Crossoverguide 324792  |
| 1/5-02    | 15 | + |  | 3-Phase relay PCB. 305219replaced with 1-phase relay PCB 305297 +<br>13 connector for dryer sections. 8489 + 8490, Main sw. box 217148<br>replaced by 305548<br>Interconnection diagram 6356 + 6359<br>Safety the same as kit no. 5945. |
| 1/5-02    | 16 | + |  | CPU PCB 305116 replaced by 305216, software 4.0 or higher   |
| 27/5-2002 | 17 | + |  | Mechanical shielding and extra strain relief on cabels.<br>Fix Unitrack rack 315919<br>Wash Unitrack Rack 315929  |
| 16/08-02  | 18 |   |  | Dryer rack with blue 78T gearwheel to optimize transportation of long<br>films  |
| 12/11-02  | 19 |   |  | Drain system with silicone hoses, no hose clamps fitted   |
| 16/12-02  | 20 | + |  | On relay PCB: 2 Pcs. Diode BYW56 in series for replenish pumps  |

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| 12/02-03 | 21 |   | Adjustable level probes, normal level<br>DEV: 203mm                      FIX: 210 mm<br>WASH: 210mm  |
| 04/07-03 | 22 |   | Colour of sidepanels changed from RAL<br>7047 to CPMZ  |
| 10/12-03 | 23 |   | Display Panel Changed with new parts:<br>305317 Display PCB typ 2,Celis MK3+4<br>305331 Inverter LCD backlight typ2<br>305423 Panel bottom2 compl CPMZ |
| 20/06-04 | 24 |   | Temperature sensors fitted in tube inside<br>tanks   |
| 30/09-04 | 25 | + | 1” soft Rubber Roller Pos 74-000 offset<br>towards center, using bearing 217185 in<br>Dev Fix and Wash racks   |
| 2/11-04  | 26 |   | Turn around Guide downwards 32-000<br>lowered and turned closer to roller  |
| 4/10-05  | 27 |   | To obtain better positioning separate inlet<br>and outlet guides replaces one combined<br>unit in top guide chassis. See service<br>bulletin 36        |
| 20/12-05 | 28 | + | 316067+316077 Timing belt pulleys<br>reinforced with cross ribs at nave  |
| 20/12-05 | 29 | + | Temp sensor dry moved to exit, see<br>315512 Rev D   |
| 22/12-05 | 30 | + | New roller 136286 red rubber as fixer<br>upper input roller  |
| 2/03/06  | 31 | + | Black wire on outer terminals of dry<br>heating element  |