

<b>Modificationcard for: EG 900 Dolev 800V</b>	<b>Part No. : 320805</b>
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Rev.nr.: 01

Print Date: 15-11-02

DATE	Lev.	+	Tekst (DK).	Description (Eng. Tekst).
01-06-00	1		Første serie med Celis elektronik i dry endeplade Racks R2 320489, 320499 CPU print 305110 med 5 pol stik til panel – conv.tilslutning samlet i et stik. Panel m 5 bens stik	First series with new computercontrol placed in the receiving basket area. Racks R2 320489,320499. CPU Board 305110 with 5 pin plug for controlpanel. Connections for conveyor in one plug. Panel with 5 pin plug
23/6-00	2	+	Dry rack flyttet 10mm tættere på vandrack. Læber 7105 øverst og nederst på dividing plate, dividing plate forstærket m. rustfri liste slids til dry drivaksel gjort bredere	Dry rack moved 10mm closer to wash rack. Lips 7105 on dividing plate top and bottom, slot for dry driving axle extended
15/9-00	3	+	Fix + vand rack nederste udgangsvalse pos. 85-000 ændret til glat PU samt 13/16" blød gummi valse pos. 82-000 monteret for at undgå at opadkrumme film kører ovenud af racks	Fix + wash racks: Lower outlet roller, position 85-000 changed to smooth polyurethane. 13/16" Soft rubber roller pos 82-000 fitted. Improves transport of Upwards curly film
22/9-00	4		Forsynet med MK3 elektronik CPU 305116 Panel 305316 Software 2,0 eller højere	MK3 electronics CPU 305116 Panel 305316 Software 2,0 or higher
16/10-00	5		1 7/8" top indgangsvalse i alle 3 racks med træk. 1" blød gummi indgangsvalse nederst flyttet 2,5mm udad forsynet med 16T krave tandhjul. Vendevalser: slebet PU nederst, 1 7/8 blød gummi øverst. Dry rack hævet med 5mm med 1 pulley under forreste fixerings skrue tandindgreb i gear train justeres. For at forbedre transport af opad krumme film	1 7/8 top inlet roller with gearwheel in all 3 racks. 1" soft rubber roller as lower input roller moved 2,5mm outwards with 275037 16T gearwheel Tourn around rollers: Mat PU roller lowest, 1 7/8" soft rubber roller on top. Dry rack raised 5mm. Geartrain mesh adjusted. To improve transport of upwards curly film

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17/4-01 5/1-01	6	+	3uF kondensator nr.29005 i serie med udsugningsblæser for at sænke kapacitet og nedsætte fordampning. Fra 5/1-01 Drivaksel dry rack flyttet 24mm mod vandrack, sidebox 316181 modificeret se tekn info # 30	3uF capacitor part no. 29005 in series with exhaust blower to reduce capacity and reduce evaporation from tanks. Since 5/1-01 Driveaxle dry rack moved 24mm towards washrack, sidebox 316181 modified to give room for axle.
07/06-01	7	+	Nyt fix rack 320490 uden øverste indgangsvalse, med forlænget crossoverguide blade 316455. Nederste fix indvalse 1" glat PU 136163	New 320490 Fix rack 90cm R2 wet X-over Without upper inlet roller. Crossoverguide blade 316455 extended. Lower fix input roller 136163 Polyurethan roller 1"smooth
18/6-01	8		Blæsekanal 316698 med 3x1000W varmelegeme 305148. 1, 2 eller 3Kw forbundet iflg diagram	Blower channel 316698 with heating element 3x1000W 305148, 1, 2 or 3Kw connected according to diagram
4/10-01	9	+	En modstand på 68 Kohm monteres parrallelt over R108 som er på 10 Kohm. Senere bliver R108 ændret til 8,87 Kohm For at undgå at drivmotoren stopper hvis forsynings spændingen er høj ( f.eks 237V og trafo står på 208v). tekn. info #34	A resistor 68Kohm connected parrallel to R108 which is 10Kohm. Later R108 is changed to 8.87Kohm. Problem were drive motor stopping occasionally at high supply voltage. (E.g. input 237V. and trafo connected for 208V)
24/10-01	10	+	Kabelsæt til dry relæer 305349 skal monteres ekstra flex 809110 ved spadesco. Trafo, to hvide ledninger forsynes med flex 809101.	Cableset for dryer relays 305349 fitted with extra flex 890110 at spade connectors. Trafo, the 2 white wires fitted with flex 809101.
4/3-2002	11	+	Nederste valsepar ombyttet til Blød gummi nederst og PU øverst. Guide fingre I udgangsside af bund ændret til 250514 vipet udad. Produceret siden aug. 2001.Ingen fjedre på vandrette udgangsvalse fra 1/2-2002	Turnaround rollers at bottom interchanged. Soft Rubber on top and PU at bottom. Guide fingers on output side of bottom changed to 250514 tilted out. No springs on horizontal output rollers
25/3-02	12	.	Iwaki circulation pumps	Iwaki circulation pumps
22/4-02	13	+	Dev rack som Fix/Wash rack 320499 med udgangsvalse top: Blød gummi , midt: glat PU , fugte: 13/16" blød gummi.	Developer rack as Fix/Wash rack 320499 with outlet rollers as follows: top, soft Rubber, middle 1"Polyurethane, lower (wetting) 13/16" soft rubber.
1/5-2002	14		Nyt relæ PCB 305296 Diagram 6364	New relay PCB 305296 Diagram 6364
1/5-02	15		3-Fase relæ print 305219/305296, erstattet med 1-fase relæ print 305297 + 13 konnektere for tørrer sektioner. 8489 + 8490 Interconnection diagram 6355 + 6359	3-Phase relay PCB. 305219/305296 replaced with 1-phase relay PCB 305297 + 13 connector for dryer sections. 8489 + 8490 Interconnection diagram 6355 + 6359
12/08-02	16	+	Nyt CPU PCB MK4 305216 med	New CPU PCB MK4 305216 improved

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		feedback på conv. motor styring	conveyor motor control with feedback
16/08-02	17	Dry rack med blå 78T tandhjul for bedre transport af lange film	Dryer rack with blue 78T gearwheel to optimize transportation of long films
12/11-02	18	Drain system med silicone slanger uden spændebånd	Drain system with silicone hoses, no hose clamps fitted