

Rev.nr.: 01

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DATE	Lev.	+	Tekst (DK).	Description (Eng. Tekst).
01-11-00	1		Første serie som EG 1141 330800 niveau 8.	First series as EG1141 330800 level 8.
08-11-00	2	+	Guide monteret over indgangsslids for at forhindre 0,2 polyeaterplade i at buffe op mod sensor	Guide fitted above entry slot to prevent that .2mm polyesterplate form a loop and touches feed sensor.
08-11-00	3		305468 Bracket f.dual inlet guide monteret m 4 skruer som spænder ned mod gummi fitting 9126.	305468 Bracket f.dual inlet guide fitted with 4 screws tightning against rubber fitting 9126
08-11-00	4		Blad guide i wash udgang flyttet 2mm mod dry	Blade gude in wash outlet moved 2mm towards dry rack
08-11-00	5		Gear wheels på højre side af plate carryover rack 330449 ændret fra 2x42 T til 2x32T	Gear wheels on right side af plate carryover rack 330449 changed from 2x42 T to 2x32T
08-11-00	6		O-ringe i plate carryover rack 330449 længer for at være mindre stramme	O-ringe in plate carryover rack 330449 extended to be less tight
08-11-00	7		Træk på øverste udgangsvalse Wash 1 rack ændret fra 13T+30T til 2x16T	Upper outletroller wash1 rac, Drive changed from 13T+30T to 2x16T
7/12-00	8	+	R92 forbundet til Q14 kortsluttet R129 forbundet til Q15 kortsluttet For at få mere moment og speed på conv. motor (bruges sammen med IRF610 transistor)	R92 connected to Q14 short circuited R129 connected to Q15 short circuited To obtain more conveyor motor speed and torque
12/12-00	9	+	Jumper til strømbegrænser fjernet (SW4 og SW5 ) og strømbegrænser R123, R126 justeret til max. (fuldt med uret). Motor Speed kontrolleret min. 24-27 RPM og 40-44RPM	Jumper for currentlimiter removed (SW4 and SW5) and current limiter R123 and R126 adjusted to max ( fully clockwise) Motor speed min 24-27 RPM and 40-44RPM
9/1-01	10	+	Sikring F5 til motor ændret til 6.3A træg nr. 8909	Fuse F5 for drive motor changed to 6,3A slow part no. 8909
19/01-01	11	+	305244 Mesh lever f.dev-dry gear con forstærket bred udgave	305244 Mesh lever f.dev-dry gear con reinforced
19/01-01	12	+	U43 Pin 2-3 kortsluttet for hurtigere conv. motor speed	U43 Pin 2-3 shortcuted for faster conv. motor speed
19/01-01	13	+	Udgangsguide wash tilbage i oprindelige huller i rack. Guideblade forlænget 2mm. Med forstærket 12mm stag	Outletguide in Wash2 rack in original holes. Guideblades extended 2mm. Reinforced 12mm suport spacer.
5/3-01	14	+	Dev , Fix, Wash rack For at forbedre transport (Fuji): Guide 32-000 i udgangssiden vendt med buet del opad. Valse 74-000 flyttet 2,5mm mid rack midte (bearing 217185 eller rackside rev. C	Dev , Fix, Wash rack To improve transport (Fuji) Guide 320-000 at output side turned around with straight aprt downwards Roller 74-000 moved 2,5mm closer to middle of rack (bearing 217185 or rackside rev. C

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			med firkant hul 9x13 ved outlet)og trækkes af lang D1 aksel m. 16T 65270 tandhjul. For at undgå justering: Support roller under udgangsvalse 85-000 fjernet, 85-000 ændret fra PU til 136354 blød gummi,	with sqare hole 9x13 at outlet). Roller fitted with long D1 axle and 16t gear 65270. To avoid adjustment: Support roller under outlet roller 85-000 removed. Roller 85-000 changed from PU to 136354 soft rubber
22/3-01	15	+	Dryer blowers 316698 med 3Kw Heating element 316148	Dryer blowers 316698 with 3Kw Heating element 316148
23/03-01	16	+	Conv timer 2 ændres til 10 Conv. timer 4 No feed delay nedsættes til 3. 40cm film gribes sikkert af indgangsvalse i dev rack, men filmen må ikke slippe sidste valser i conveyor	Conv timer 2 changed to 10 Conv. timer 4 No Feed Delay reduced to 3. 40cm film should be caught by Dev rack rollers but should stay in grip of conveyor rollers
18/6-01	17	+	Nyt 330448 Carryover rack med guide i udgang og glat PU valse 330003	New 330448 Carryover rack with guide at outlet and smooth PU roller 330003
9/7-01	18	+	Nyt 330447 carryover rack med guideblade 324792 samt 1 ¼" gummivalse i udgang Wash 2 rack 330765 med 1"soft rubber valse i top af udgang som går i indgreb med 1 ¼" valse i carryover rack. Drevet af 2 stk 18T O som er nittet sammen.	New 330447 carryoverrack with guideblade 324792 and 1 ¼" soft rubber roller in outlet. Wash 2 rack 330765 with 1" soft rubber roller in top outlet, engaging 1 ¼" roller of carryover rack. Driven by connected 2x18T gears
7/9-01	19	+	Nyt carryover rack 330446 med 330914 gummivalse korte O ringe 305808 Wash 2 rack 330765 med 1"soft rubber valse i top af udgang som går i indgreb med 1 ¼" valse i carryover rack. Drevet af 16/18T O mellem hjul. 16T D på valse. 1" valsen er forskudt nedad i leje 217185	New carryover rack 330446 with 330914 soft rubber roller with grooves at entrance of carryover rack. Short O-ring 305808 Wash 2 rack 330765 with 1" soft rubber roller in top outlet, engaging 1 ¼" roller of carryover rack. Driven by 16/18T Idler gears. 16T D gear on the roller. The 1" roller is fitted in offset bearing 217185 to downwards
4/10-01	20	+	En modstand på 68 Kohm monteres parrallelt over R108 som er på 10 Kohm. Senere bliver R108 ændret til 8,87 Kohm For at undgå at drivmotoren stopper hvis forsynings spændingen er høj ( f.eks 237V og trafo står på 208v). tekn. info #34	A resistor 68Kohm connected parrallel to R108 which is 10Kohm. Later R108 is changed to 8.87Kohm. Problem were drive motor stopping occasionally at high supply voltage. (E.g. input 237V. and trafo connected for 208V)
24/10-01	21	+	Kabelsæt til dry relæer 305349 skal monteres ekstra flex 809110 ved spadesco. Trafo, to hvide ledninger forsynes med flex 809101. Hullerne i motorkassen til ekstra motor aksler	Cableset for dryer relays 305349 fitted with extra flex 809110 at spade connectors. Trafo, the 2 white wires fitted with flex 809101. Holes in motor box for extra motoraxles closed with grommet 9160

**Modificationcard for: EGP 1141 Primesetter 102****Part No. : 330830**

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			lukkes med gummitylle 9160	
23/11-01	22	+	Vægt valser fjernet fra act og stab rack. Tandhjul på øverste udgangs valser i act, stab, wash2 fjernet. 1 ¼" valse i crossover rack erstattet af 1" PU med O-ringe på Crossoverguides i act, stab, wash2 monteret 4 stk med 10mm afstand hvor registerstans giver åbent hak i polyester plade forkant	Load rollers on output rollers of act and stab rack removed. Gearwheels on top output rollers act, stab, wash2 removed. In Crossover rack 1 ¼" roller replaced with 1" PU roller with O-rings. Crossoverguides in act, stab, wash2 4 pcs. fitted with 10mm distance where Punch holes makes a notch in front edge of polyester plate
16/1-02	23	+	Crossover guides med ca 10mm afstand 6 steder i plade racks iflg tegn 330882.pdf For at guide register mærker I forkant bedre	Crossoverguides at 10mm distance 6 places in plate racks according to drawing 330882.pdf. To guide register notches in lead edge better
24/4-02	24	+	Udgangssensor 6095+ Kabel 305309	Outlet switch 6095+ Cable 305309
12/08-02	25		3-Fase relæ print 305219/305296, erstattet med 1-fase relæ print 305297 + 13 konnektere for tørrer sektioner. 8489 + 8490 Interconnection diagram 6361 + 6359	3-Phase relay PCB. 305219/305296 replaced with 1-phase relay PCB 305297 + 13 connector for dryer sections. 8489 + 8490 Interconnection diagram 6361 + 6359
12/08-02	26	+	Nyt CPU PCB MK4 305216 med feedback på conv. motor styring	New CPU PCB MK4 305216 improved conveyor motor control with feedback
12/11-02	27		Drain system med silicone slanger uden spændebånd	Drain system with silicone hoses, no hose clamps fitted