

# SERVICE BULLETIN

Date: 11 November 1998

1. Retaining plate for the GL 541 on-line processor for the Signasetter imagesetter
2. Speed in the conveyor and change of parameters in the Signasetter imagesetter

1. In a few cases problems with hinges have been observed. The hinges, which hold the conveyor lid on the above processor, bend when the gas springs are mounted and the lid is closed.

In order to remedy the problem we have introduced a small retaining plate. The purpose of this plate is to spread the force on the entire hinge, to hide mounting holes and most of all to strengthen the hinge. The part number of the plate is 454124. The plate is mounted on the outside of the hinge as shown in fig. 1.

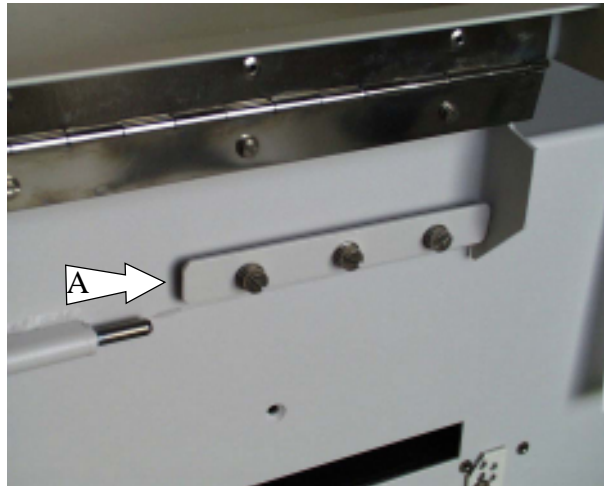


Fig. 1. The retaining plate is mounted on the outside of the hinge.

2. We recommend the following data to be valid for the on-line conveyor for the Signasetter Imagesetter in order to avoid transport problems:

- Speed in conveyor when feeding until the switch (mat. det.) is activated: 3,6 m/min.
- Speed in conveyor when feeding and mat. det. activated : 2,28 m/min.
- Speed in conveyor when feeding and mat. det activated and high speed signal from the imagesetter in force: 5,52 m/min.

The following parameters should be changed in the OLB config menu in the imagesetter:

Dist. to OLB PID 12234

Default 800 should be changed to **560**

Dist. to PLB Det. PID 12235

Default 1600 should be changed to **1230**